

## REMOVE PCM

- ① Disconnect the negative battery cable.
- ② Ensure there is no battery power to the vehicle.
- ③ Disconnect the connectors on the PCM. Remove the bolts securing the PCM and remove it from the vehicle.
- ④ A tuning certificate is included which involves mailing in your PCM to be reprogrammed. Fill out the sheet with all of the listed information this will ensure the PCM is programmed correctly.
- ⑤ Once the PCM is returned, re-install it into the vehicle reconnect all connections and reconnect the battery.
- ⑥ Install the provided OBD-II port cover (shown below) into the OBD-II port. This will alert any person doing service work to the vehicle to not re-flash the ecm possibly causing severe engine damage or harm.

